

HANDOUT 10 - BOREALIS FRONT UPRIGHTSFRONT UPRIGHTS - SOME CONSIDERATIONS

To estimate values for the points A' and B' ON THE UPRIGHT in HANDOUT 4, it is necessary to go into detail where the lower A-arm meets the UPRIGHT. For our solarcars, to have:

- (1) high ground clearance,
- (2) A-ARMS out of the air stream,
- (3) steering angles able to do the U-TURN test,

the outer end of the Lower A-arm fits into a cavity in the upright. The cavity must provide adequate clearance for the upright to move in BUMP/REBOUND/LEFT & RIGHT TURNS without hitting the A-arm (and spring mount, which we want as far out on the arm as possible), and it must allow adequate STRENGTH of the upright, since maximum bending in CORNERING and braking will occur where the lower A-arm mounts.

The Aurora 2-4 and Boreal's uprights had the lower spherical bearing

mounted so the pivot bolt was vertical, but in BII we tried a horizontal arrangement.

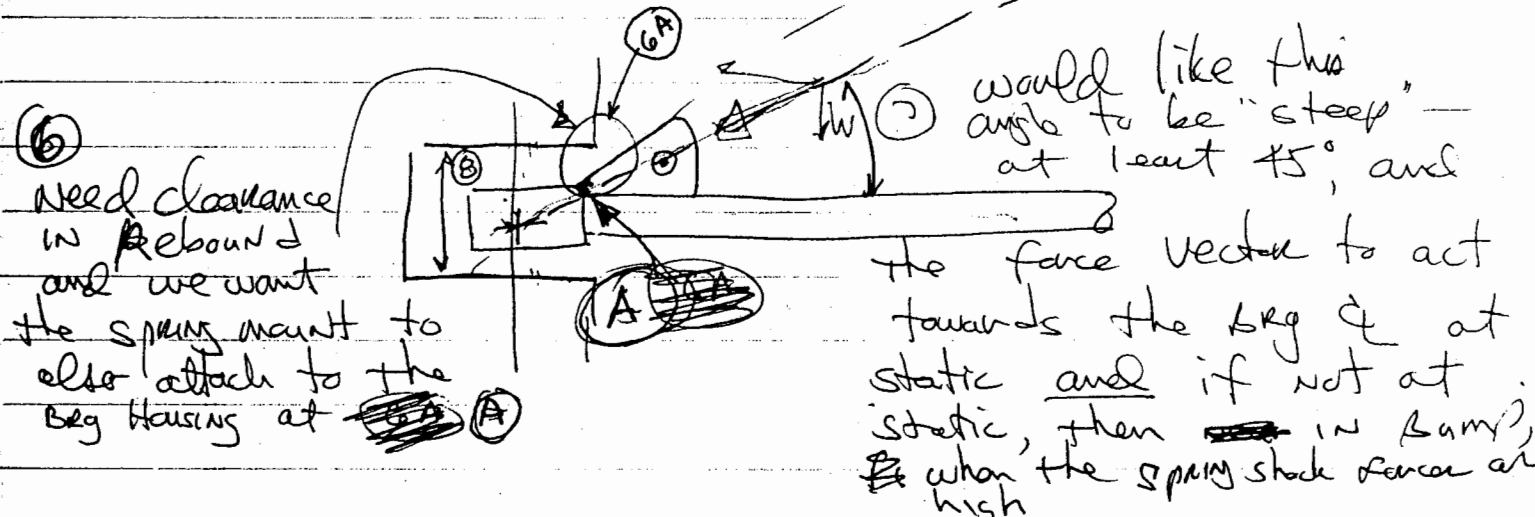
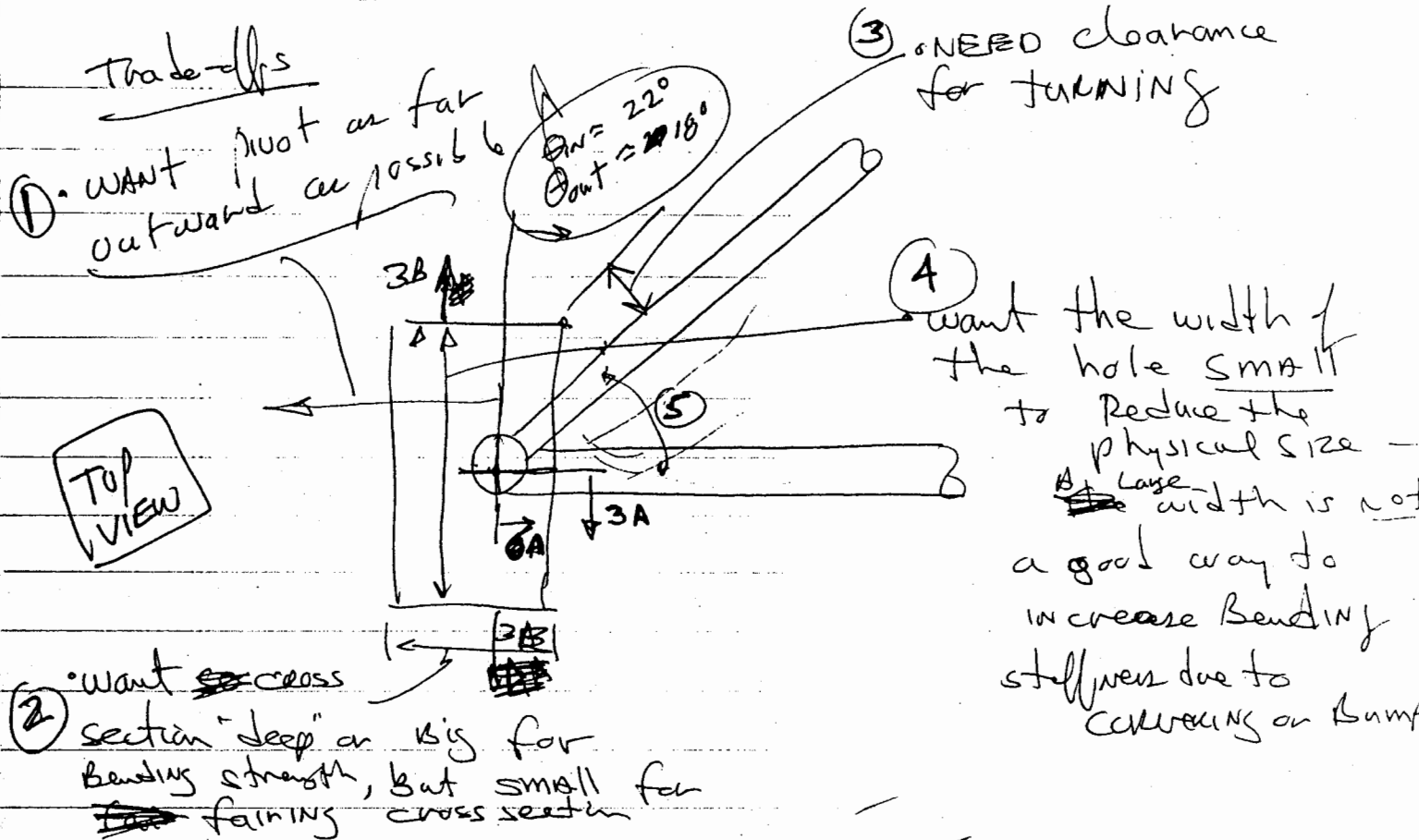
The following consists of some handwritten notes to the front susp team for BI, starting with an Aurora style A-arm. Drawings of the Aurora 4 front suspension are included. I did not RE-ORGANIZE or edit this stuff, so you'll have to live with my writing & sketches. You will NEED to GET INTO this MATERIAL AND EXAMINE the BI/BII cars to fully appreciate what is BEING DISCUSSED.

THE NEXT PAGES DESCRIBE some "TRADEOFFS" ~ (DESIGN CHOICES) for various cavity features for an Aurora type A-arm (having one leg perpendicular to the centerline of the car), and estimated turning angles of  $\Theta_{inside} \approx 22^\circ$ ,  $\Theta_{outside} \approx 18^\circ$ , and a vertically mounted pivot bolt. AND we'd try to have the A-arm legs be two-force members  $\rightarrow$  pointing towards the center of the outer spherical bearing. (We did not achieve this on any of the Aurora cars)

PAGE 126 is the memo initiating the BII upright.

# UPRIGHTS

Trade-offs



(5) want this design of A arms due to high loads in bump & cornering  $\Rightarrow$  one arm  $\perp$  to vehicle  $\phi$  and the axis of each arm to meet at the joint  $\Rightarrow$  this was re-examined later

(8) would like this to be small to reduce the bending load on the Bolt used as the pivot / but if large, it

slightly lowers the bending, on the upright  $\rightarrow$  (115)

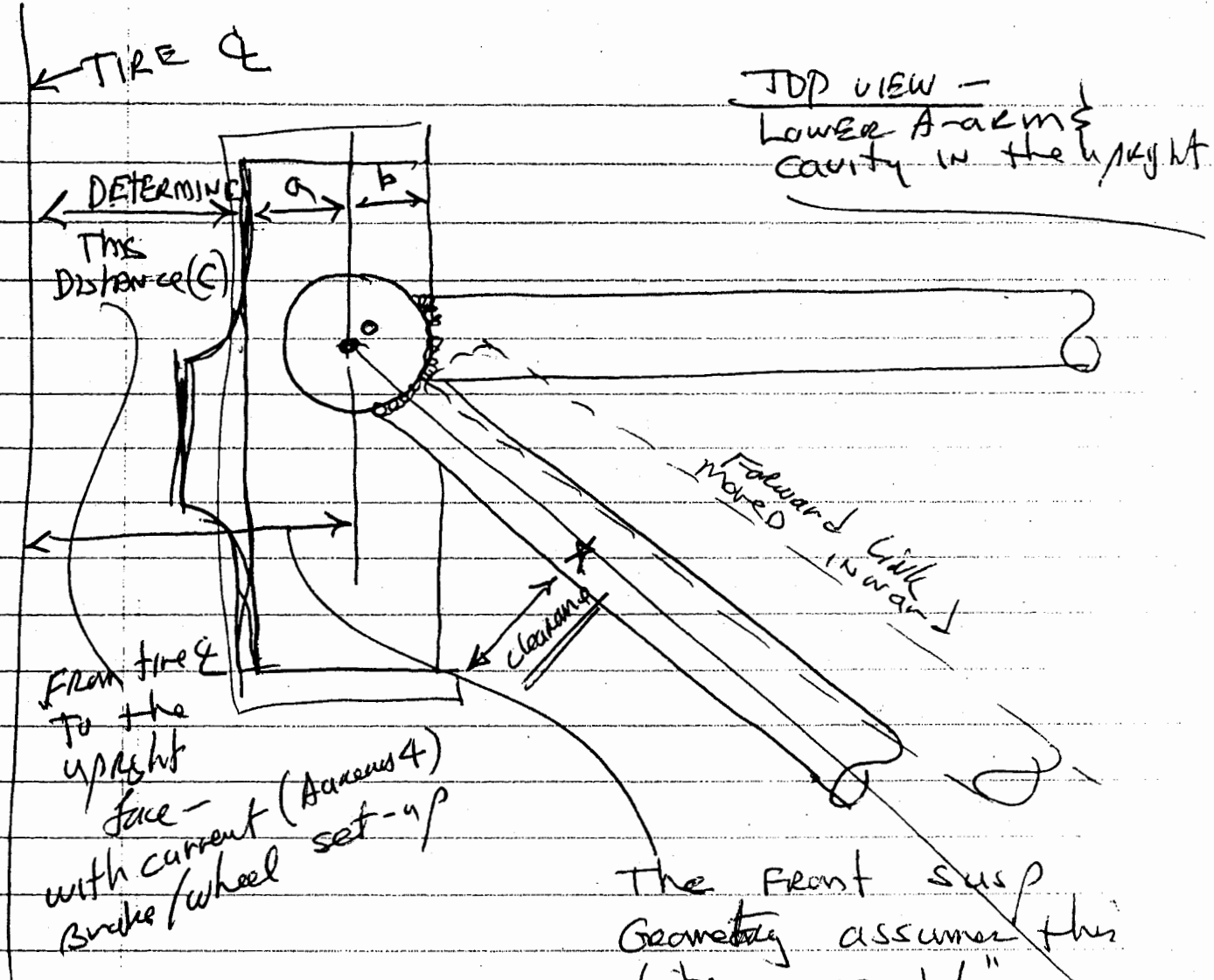
## Comments

(3A) - move pivot E off to one side to allow more clearance when turning

(6A) - same as (3A) and will assist in providing ~~clearance~~ clearance for spring/shock mount in rebound

~~(3A)~~ (3B) - widening the cross section will provide clearance for turning and

IDEA Can this be posed as an optimization problem?, with the ~~hole width~~ window width, depth, height and hole location as vars?



The front susp geometry assumes this distance is 1.6" - can we do that?

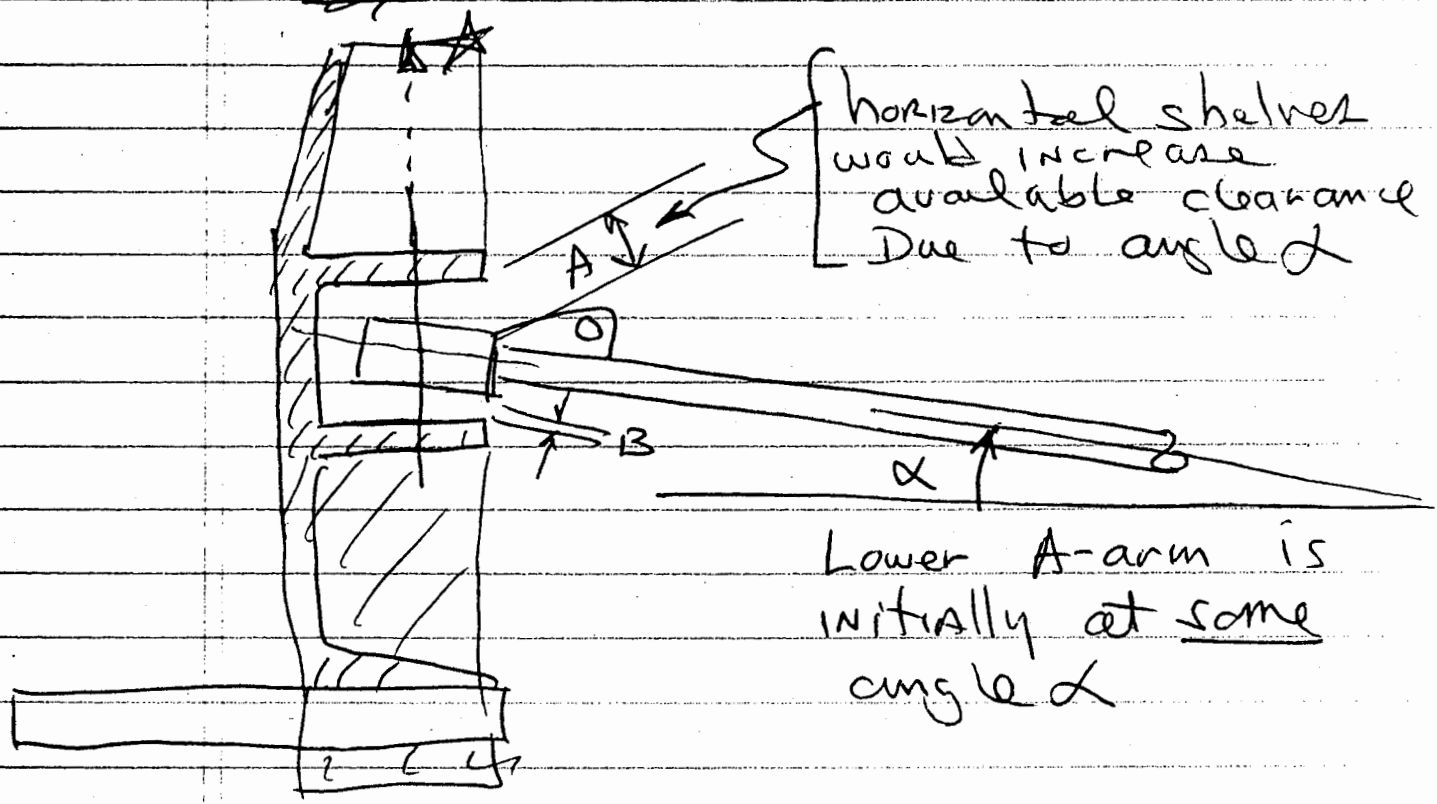
$a + c = 1.6''?$

clearance can be increased by

1) making a bigger, b smaller which makes it harder to maintain  $a + c = 1.6''$  and ~~increase~~ <sup>MAY</sup> Kingpin inclination angle

2) move the ~~upper~~ forward member of the a-arm inward, which produces a bending moment on the welded fittings ~~from~~ <sup>from</sup> the A-arms

ITEM 6) - we can angle the "shelves" in the upright to favorably reflect ~~the~~ upon the ~~use~~ clearance issues -



★ But we need to be able to drill the hole for the Bolt and have clearance at B IN Bump

• AURORA 4 has the forward link moved inward slightly -

Suppose we <sup>Ⓐ</sup> don't move it in  
 AND <sup>Ⓑ</sup> maintain  $a+c = \text{~~1.6~~ 1.6$ "  
 (check the Aurora 4 value)

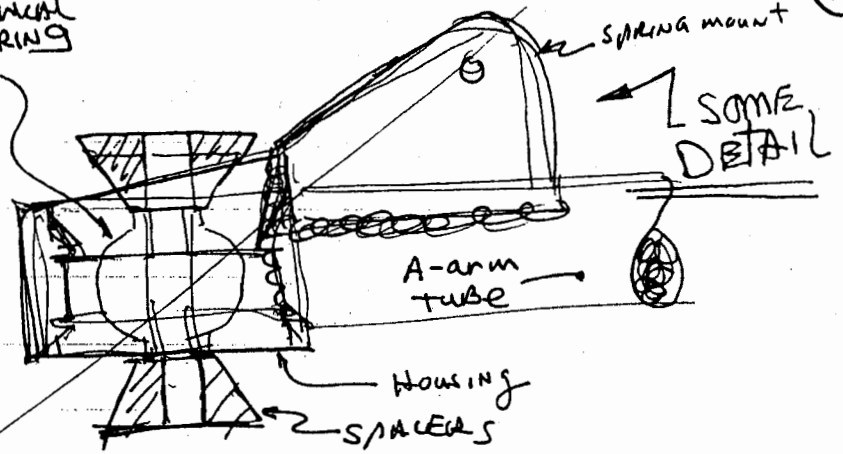
Then find shape of ~~the~~ a rectangular cavity needed to clear in turns and in bump/rebound

Need to know - detail of outer spherical bag attachment on Lower A-arm

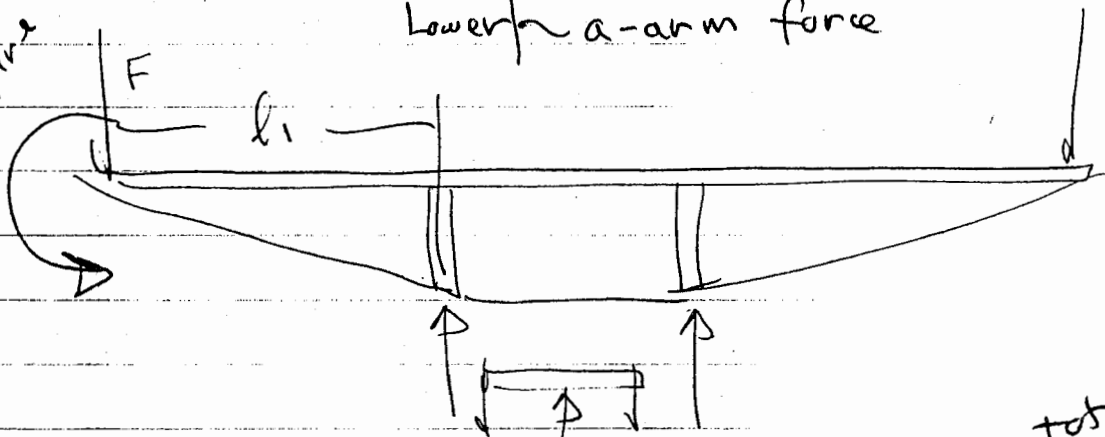
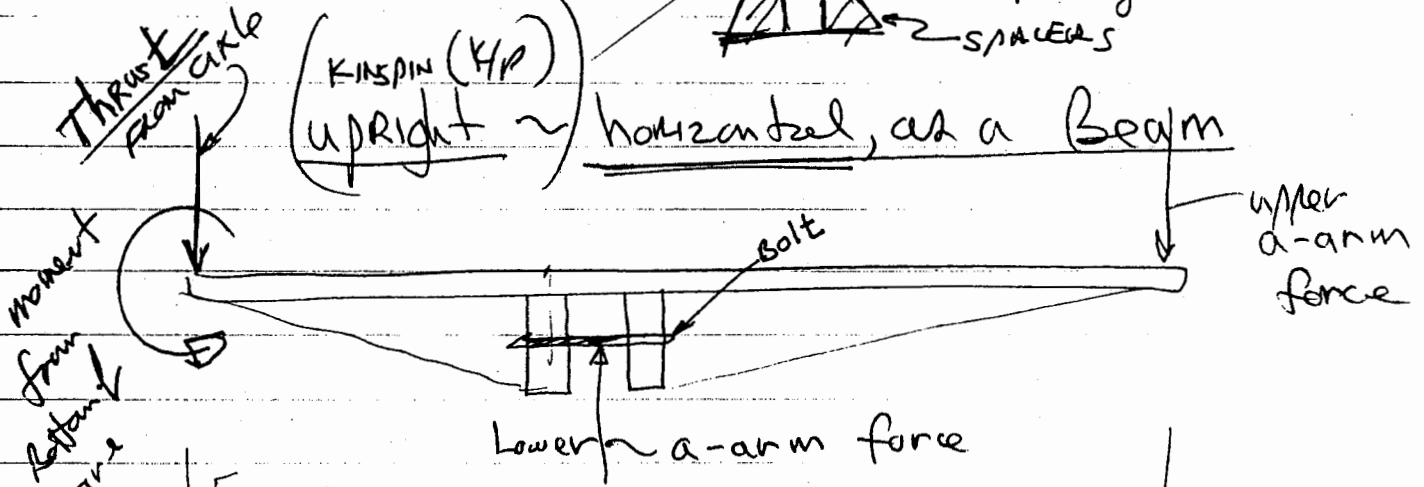
- $\pm$  steering angle
- Bump/drop travel
- approx detail of spring link mount -

Item 8  
OBSERVATION

spherical BEARING



KINSPIN (K/P)  
UPRIGHT ~ horizontal, as a beam

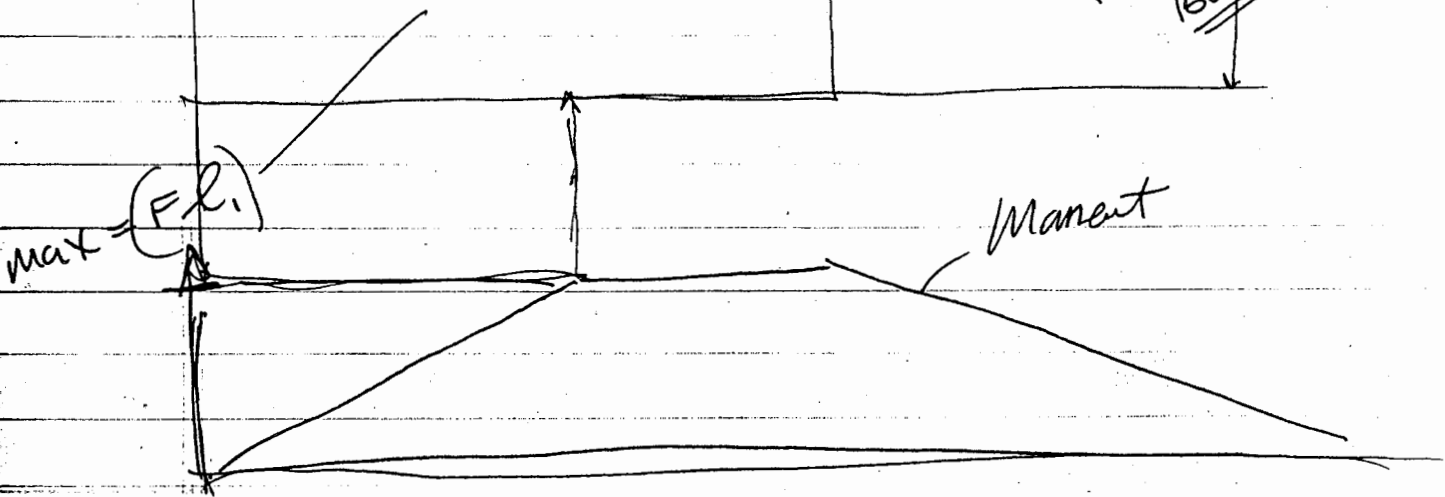


WIDENING the hole, decrease  $l_1$

~~WIDENING the hole INCREASES  $l_1$~~

so the total moment from the K/P is slightly less —

But moment on Bolt INCREASES



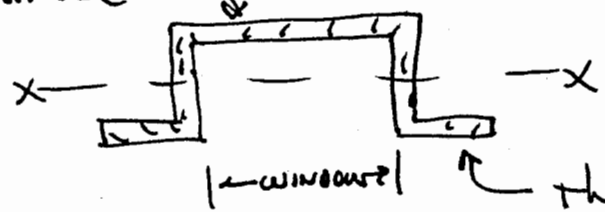
Upright -

- Bending moments in cornering & braking
- Devise cross sections that have reasonable  $C/I$  values :  $\text{stress (Bending)} = M \frac{C}{I}$

$M = \text{max moment}$

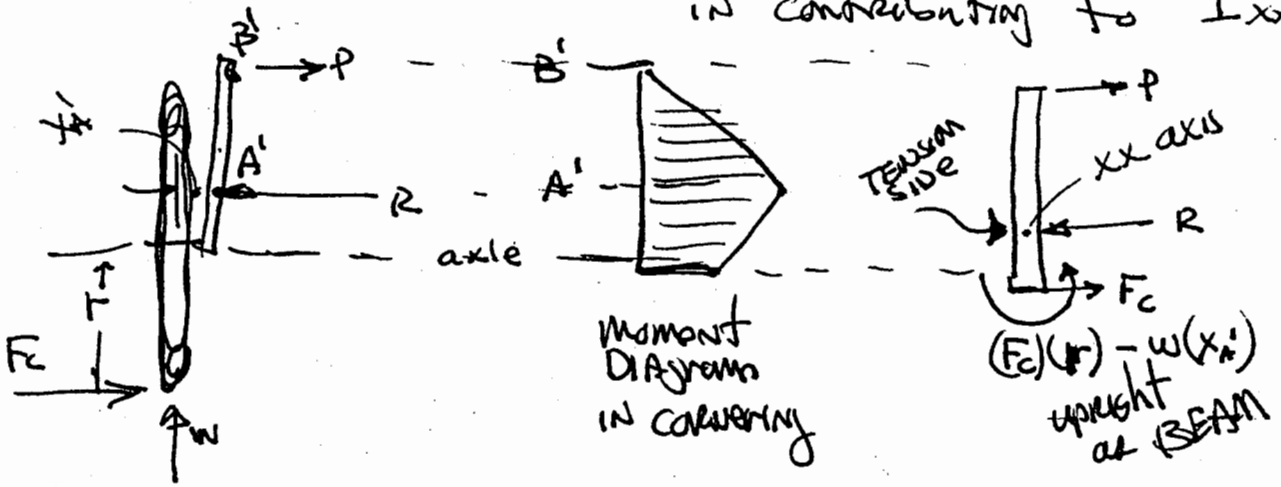
would like the  $(C/I)$  for the tension side to be less than for the compression side, if they are slightly different

Outside



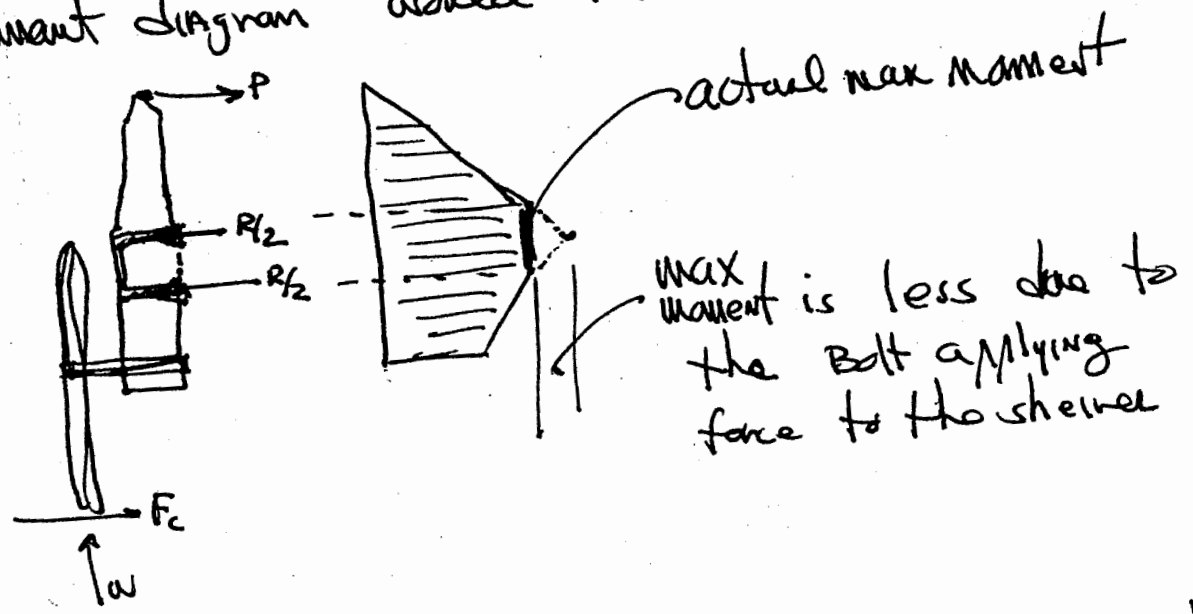
(upright cross section at A')  
Top view

the flanges "balance" the outside surface in contributing to  $I_{xx}$

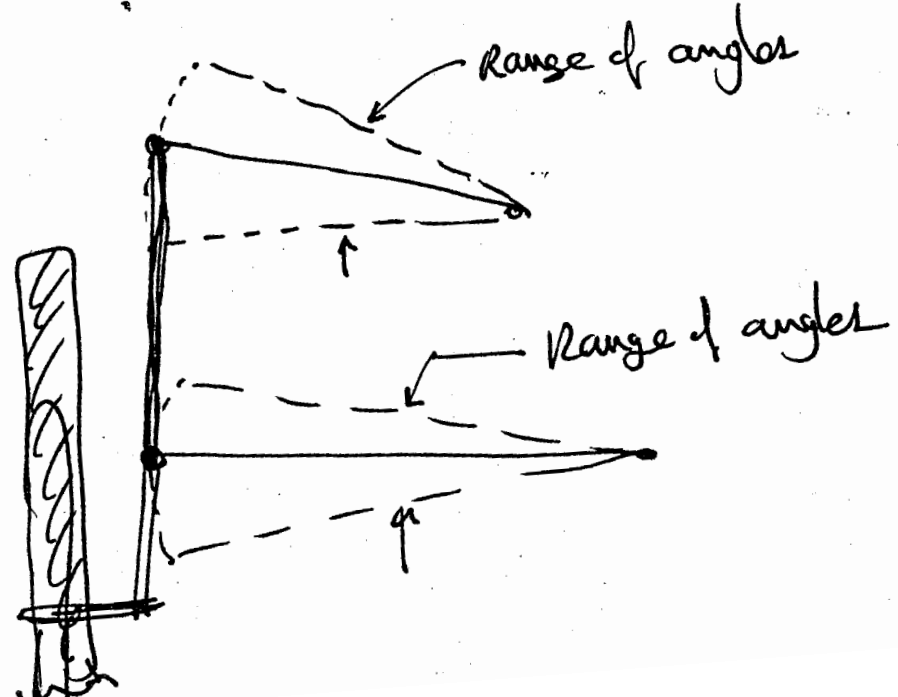


APPENDIX A of HANDOUT 14, THE BII STRUCTURAL REPORT, SHOWS DETAILS OF THESE FORCE/MOMENT AND MOMENT OF INERTIA ANALYSES.

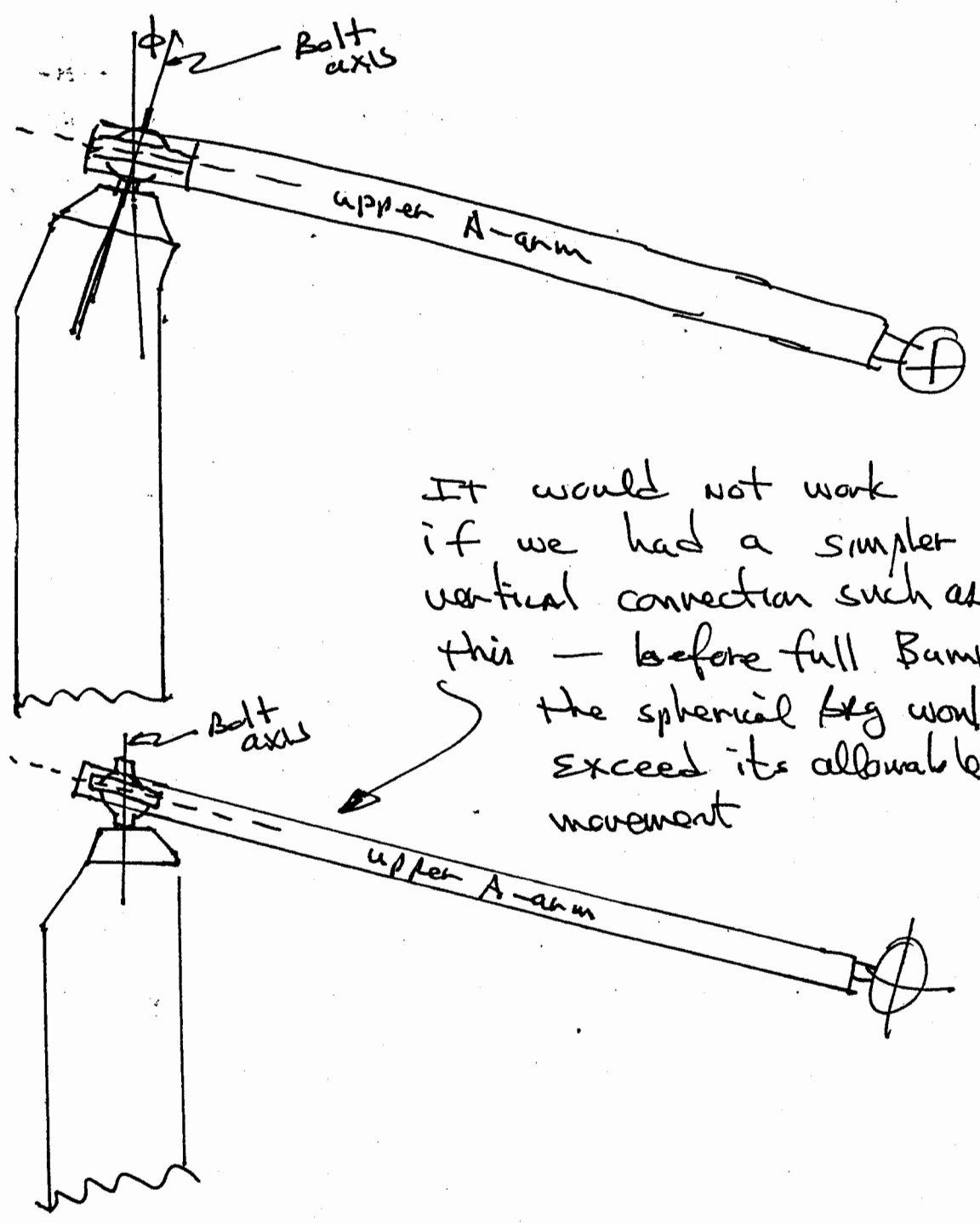
the moment is actually less due to the "shelves" — the Moment diagram would look like —



NOTE How much room is needed for the hardware to clear all the close surfaces — need to have an idea of sizes of all pieces and angles



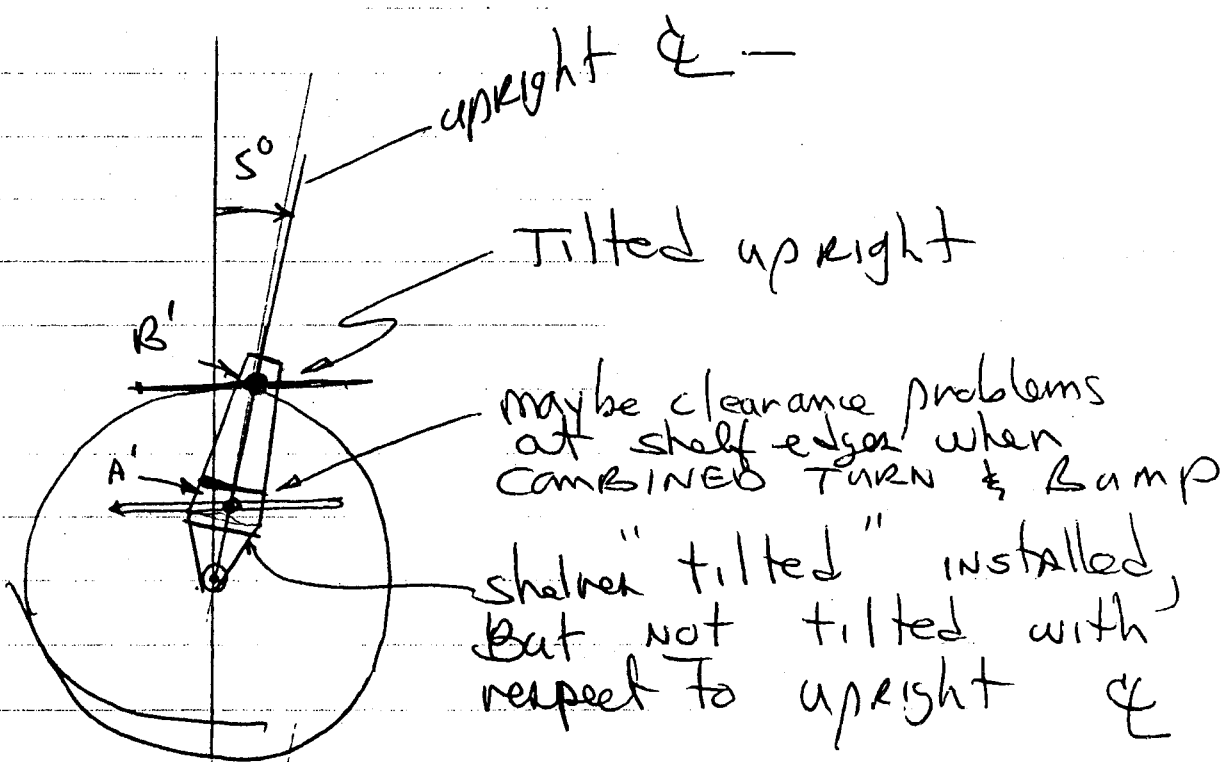
We mounted the spherical bearings in line with the A-arms — The upper A-arm mount on the upright had to be angled — to accommodate the motion —



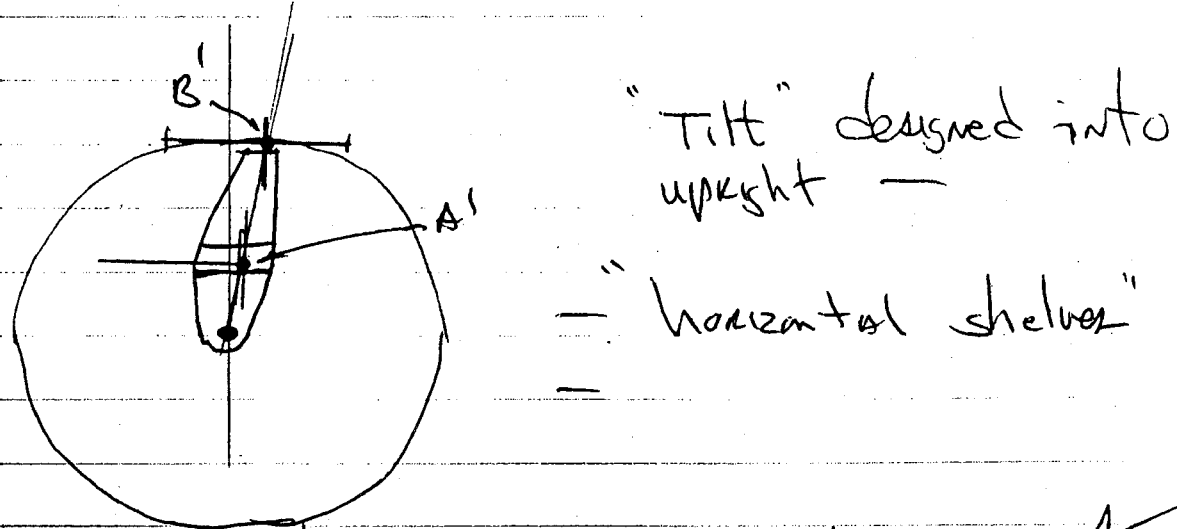
vehicles

Caster considerations - say 5° as in past

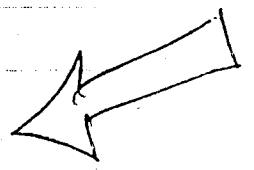
(A) Tilt the upright with caster



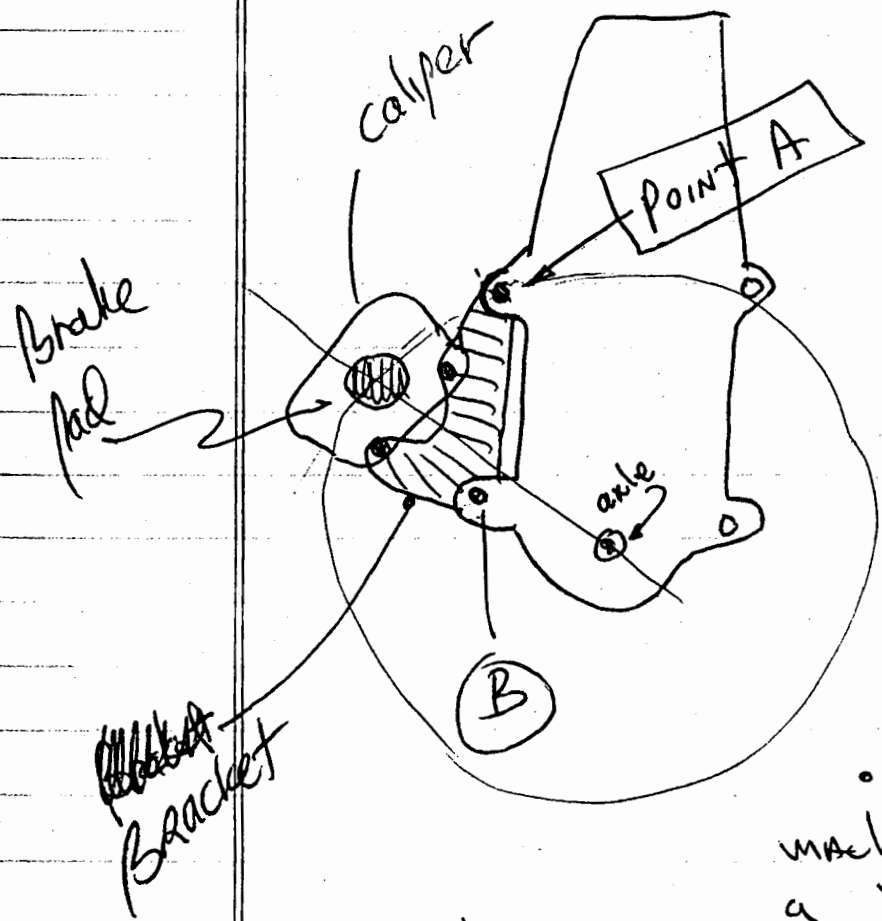
(B)



THESE DISTINCTIONS may not be of any consequence



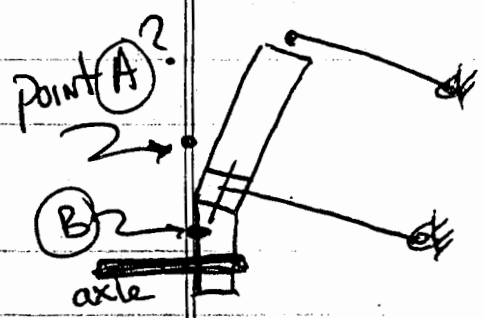
# BRAKE MOUNTS



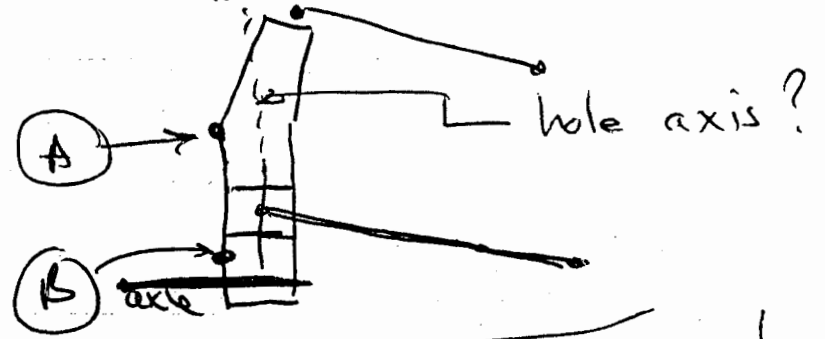
• why does the caliper mount like this?

• Supporting Point A with the ~~bracket~~ upright requires "tabs" to be machined on the upright -

• Its easier to machine if there is a "plane of material" for the tabs to attach to:



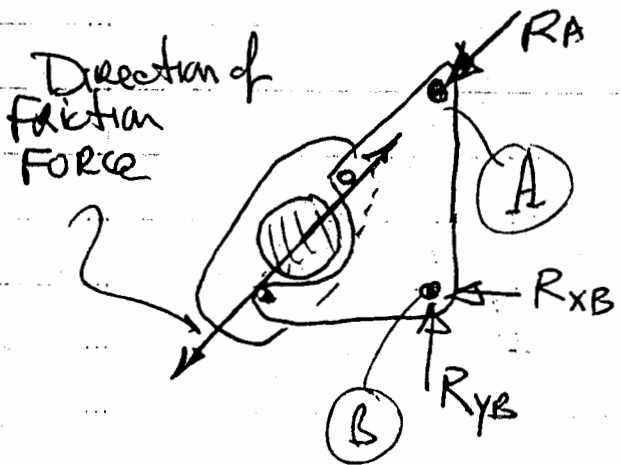
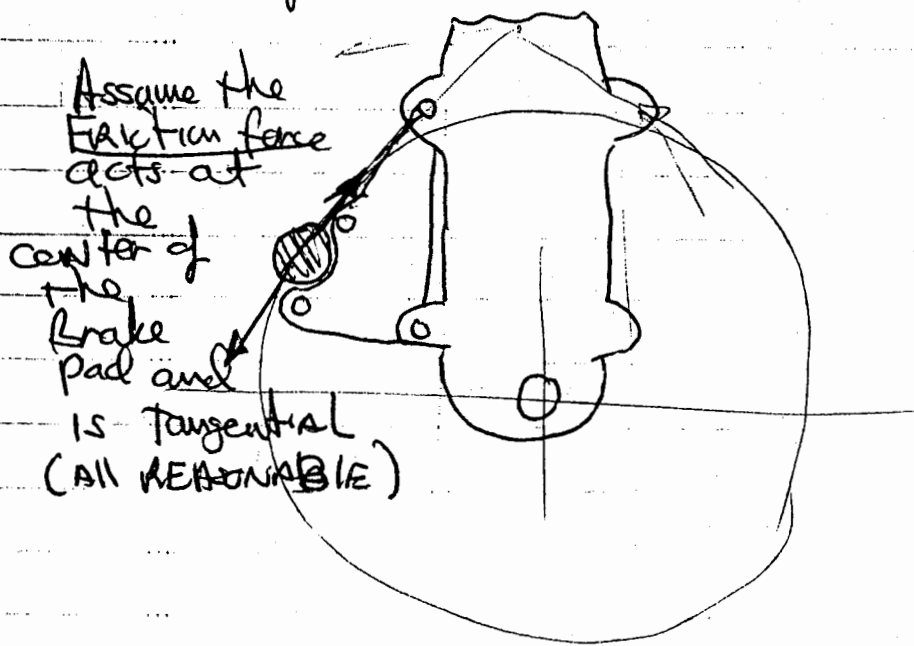
This upright design doesn't have a "plane of matl" at A



This design does have a plane at A

What's important about point A?

EXAMINE THE FBD diagram of the caliper & bracket



with point A in-line with the friction force, the bracket & caliper can be in equilibrium in this plane with only force RA —

so  $R_{xB} \approx R_{yB} \approx 0$

Here's an example of how thinking thru the geometry of the force directions and mounts reduces some forces [ It may ~~not~~ not be the best arrangement, but it reduces moments in the bracket ]

8/29/02  
P. Starn

" NEW HANDOUT " \_\_\_\_\_

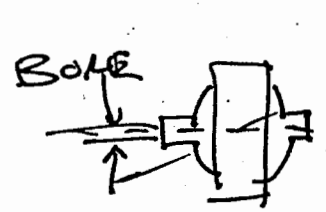
Some ideas for changing  
the upright & lower A-arm \_\_\_\_\_  
(Like McGill's Car)

we've

we've always mounted the outer front ~~the~~ spherical BEARINGS with the bolt axis vertical — which needs the "shelves" in the upright cavity —

At FSAE 2002 we ~~see~~ saw McGill have their lower outer a-arm pivots with a horizontal axis — Michigan's 2001 car had them like that, too — the problem is that there's an angle limitation on movement

SEE HANDOUT 16 FOR ANGLE DATA



$\pm 23^\circ$  for  $3/16$  Bore \*  
 $\pm 22^\circ$  for  $7/16$  Bore

(McGill used  $1/4$ " fittings with  $\pm 24^\circ$ )

\* (we usually use a  $7/16$ " Bore spherical Brg. with spacer-sleeves for a  $3/8$ " Bolt — These allow for a custom fit — {hand sanding} into the cavity) —

also with a horizontal Bolt, we could mill "Bosses" in the cavity

Maybe thin crossed ribs for torsional strength

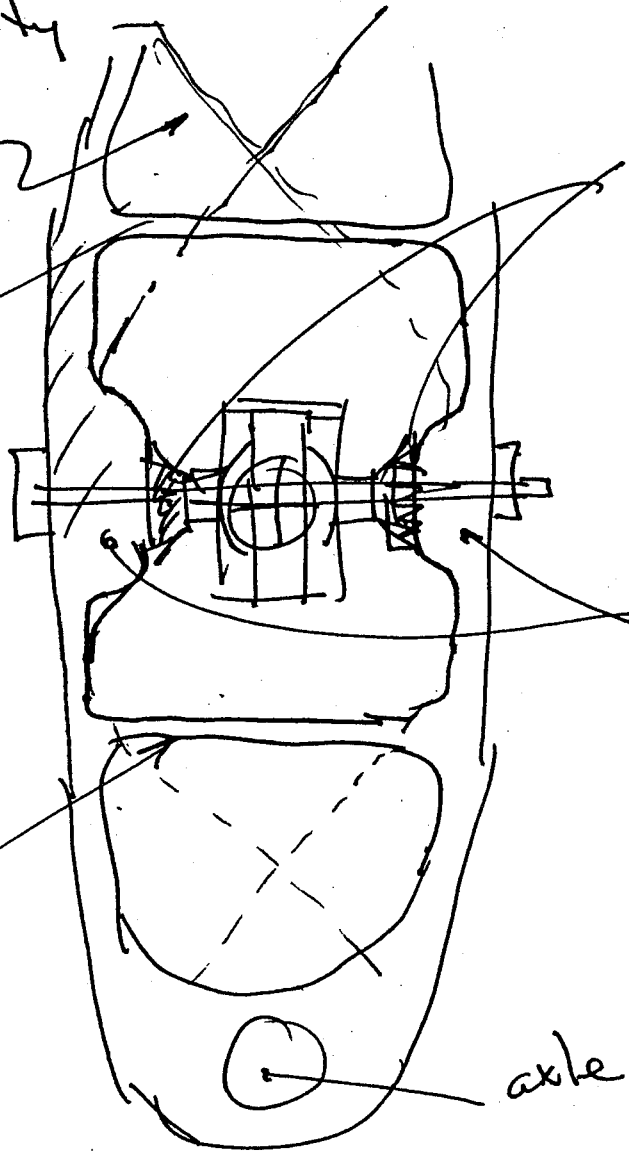
Thin Rib

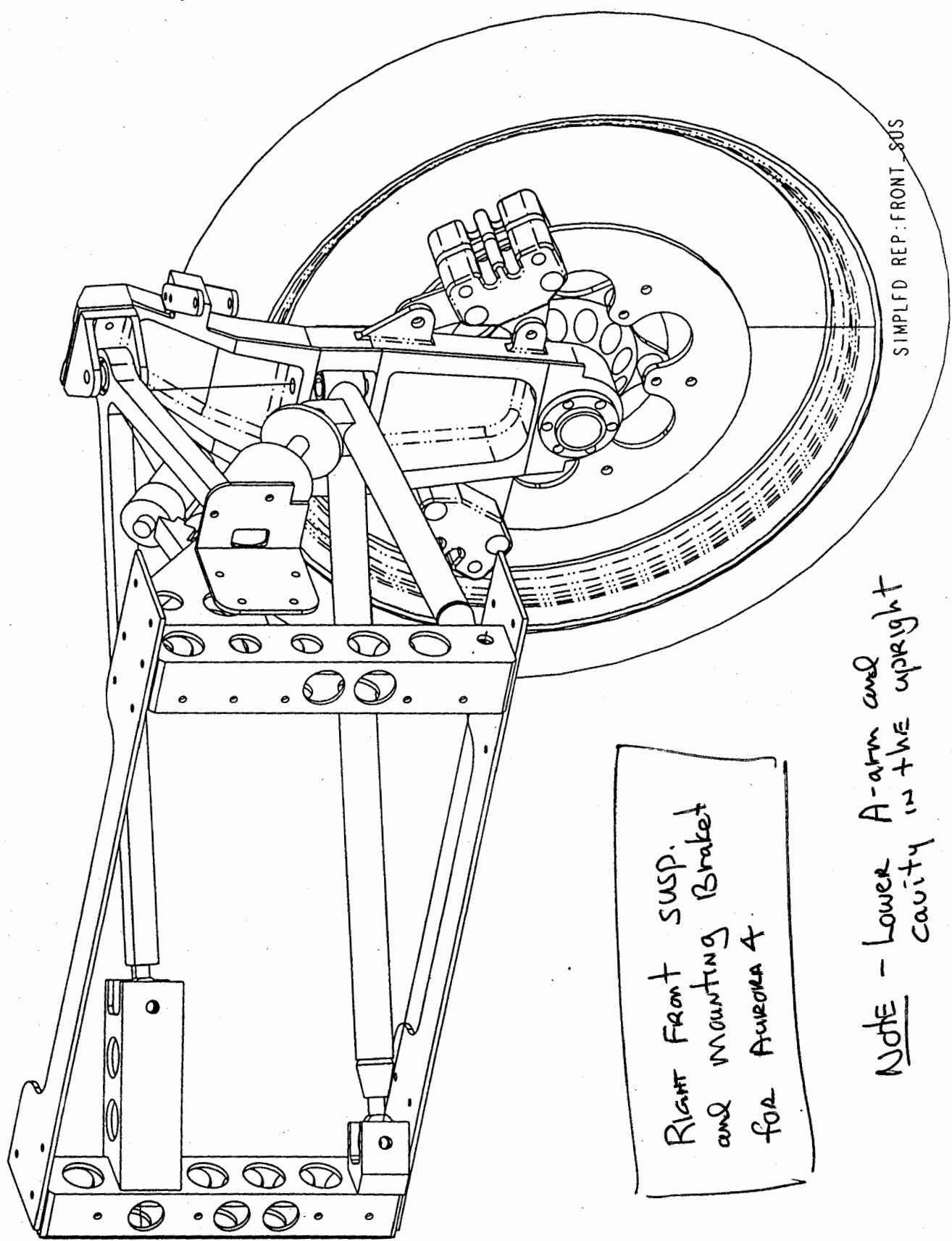
Thin Rib

SPACERS

Fatter bosses where hole is to counter the ~~any~~ stress concentration

axle

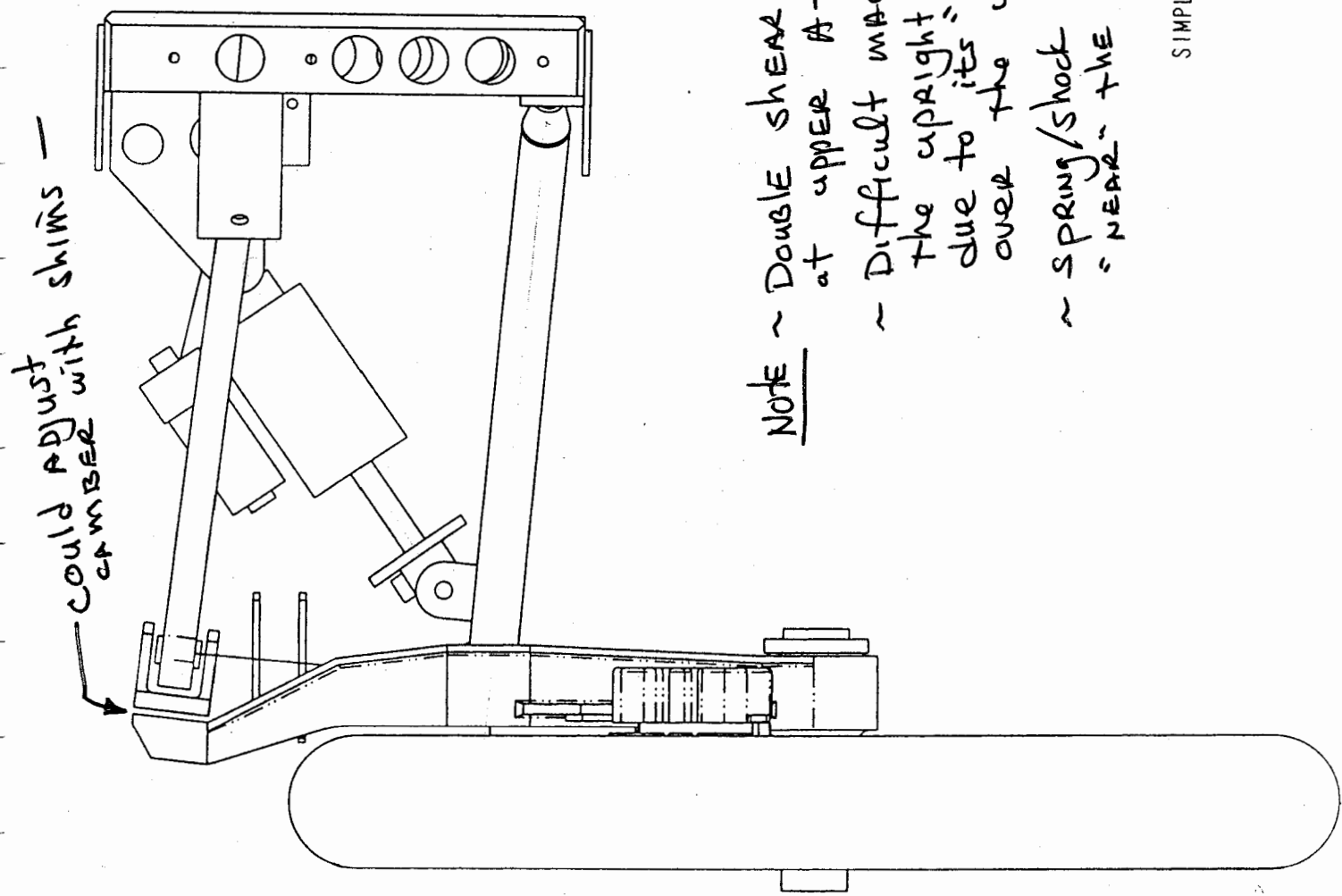




SIMPLFD REP: FRONT SUS

Right Front susp.  
and mounting Bracket  
for Aurora 4

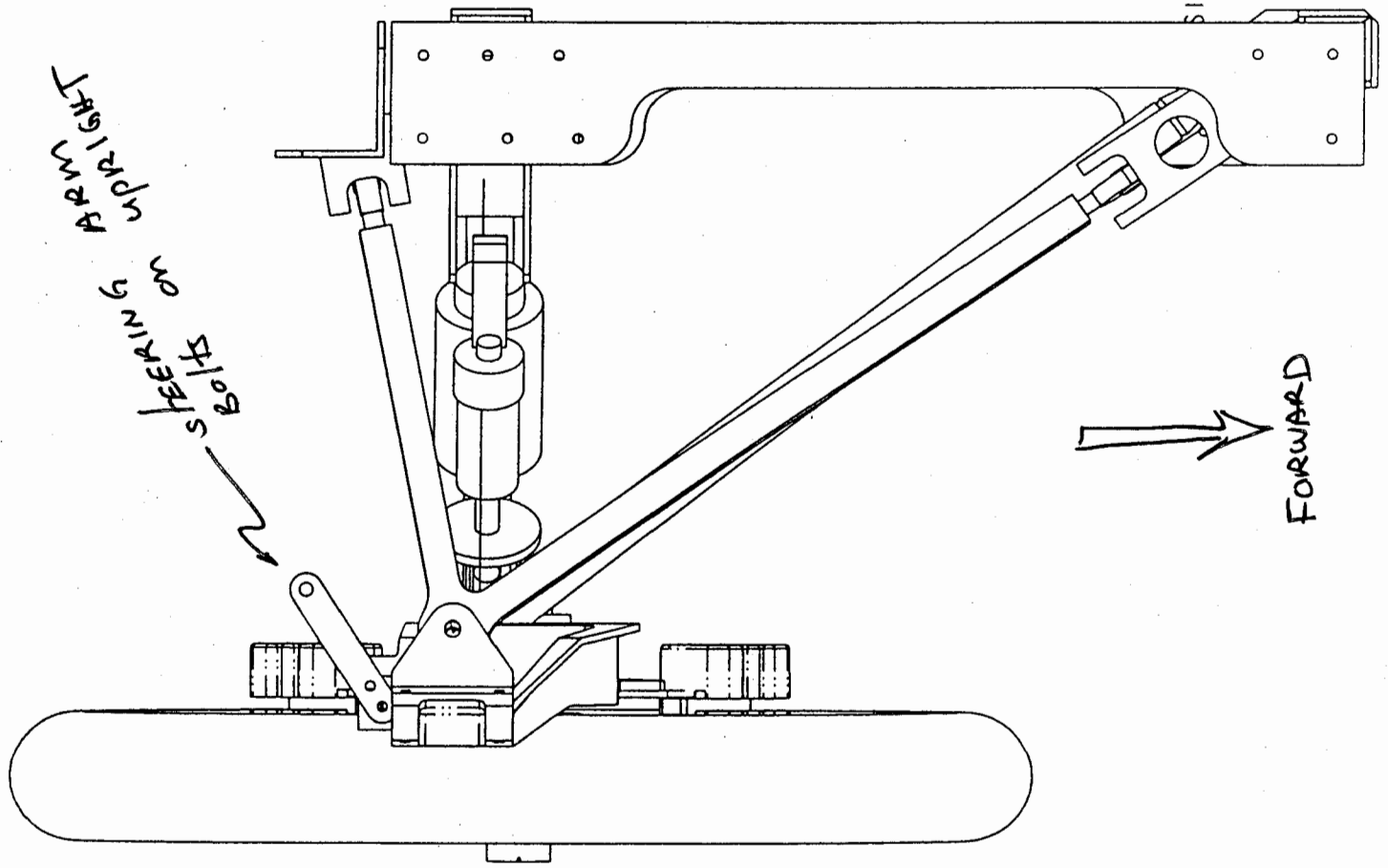
Note - Lower A-arm and  
cavity in the upright



NOTE ~ DOUBLE SHEAR MOUNTING  
 at upper A-ARM  
 ~ Difficult machining of  
 the upright shape  
 due to its "bending out"  
 over the wheel  
 ~ SPRING/shock axis AIMED  
 ~ NEAR THE LOWER PIVOT

SIMPLFD REP:FRONT\_SUS

SIMPLFD REP: FRONT\_SUS



FORWARD

